



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

TENSILE TESTING METALLURGICAL LABORATORY

4520 Willow Parkway  
Cleveland, OH 44125  
Alex Manuk Phone: 216 641 3290

CHEMICAL

Valid To: May 31, 2027

Certificate Number: 0161.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on aerospace, nuclear, automotive parts, bar, forgings, castings, fasteners, medical implants, heat treated parts, eyebolts, weldments, coatings, paint, billets, stampings, rebar, wire, buckles, shackles, hitches, hooks, chains, cargo rings, clevis, turnbuckles, inserts and tubular products:

**Test**

**Test Method(s)**

Spectroscopy

Optical Emission Spectrochemical Analysis -  
Argon Path (OES) (Al, As, B, Bi, C, Cd, Co, Cr,  
Cu, Mg, Mn, Mo, Ni, P, Pb, Sb, Sn, Ti, V, W, Y,  
Zn)

ASTM E415, E1086, E1251, E1999, E3047

Combustion

LECO Carbon and Sulfur Analyzer (C, S)

ASTM E1019

LECO Oxygen, Nitrogen, and Hydrogen Analyzer  
(O, N, H)

ASTM E1019, E1447

Note: Testing performed on the following materials: Aluminum, Carbon and Alloy Steel, Copper Alloys (Brass, Bronze), Titanium, Nickel, Cobalt, Superalloys, Tool Steels, Hadfield Manganese and Stainless Steels.



## Accredited Laboratory

A2LA has accredited

### TENSILE TESTING METALLURGICAL LABORATORY

*Cleveland, OH*

for technical competence in the field of

### Chemical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 29<sup>th</sup> day of May 2025.

A blue ink signature of Mr. Trace McInturff.

Mr. Trace McInturff, Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 0161.01  
Valid to May 31, 2027

*For the tests to which this accreditation applies, please refer to the laboratory's Chemical Scope of Accreditation.*



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

TENSILE TESTING METALLURGICAL LABORATORY

4520 Willow Parkway

Cleveland, OH 44125

Alex Manuk Phone: 216 641 3290

MECHANICAL

Valid To: May 31, 2027

Certificate Number: 0161.02

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on aerospace, nuclear, automotive parts, bar, forgings, castings, fasteners, medical implants, heat treated parts, eyebolts, weldments, coatings, coils, plates, paint, billets, stampings, rebar, wire, buckles, shackles, hitches, hooks, chains, cargo rings, clevis, turnbuckles, inserts and tubular products<sup>1</sup>:

| Test:  | Test Method(s):  |
|--|--|
| Mechanical:  |  |
| Ball Punch Deformation (Olsen, Erichsen)   | ASTM E643, ISO 20482   |
| Bend Test  | ASTM A370 (Sec. 15), A49, A489, E190, E290; ISO 5173, 7438             |
| Charpy Impact (-320 to 212) °F   | ASTM A370 (Sec. 20-29), A923 (Method B), E23; EN 10045-1; ISO 083, 148 |
| Clamp Test   | GGG-C-406  |
| Coiling Test   | ASTM A370 (Sec. A2.5)  |
| Compression  | ASTM E9  |
| Crush Test   | ASTM A370 (Sec. A4.8), Tenneco PS 122.9                                |
| Flange Test  | ASTM A370 (Sec. A2.5)  |
| Flare Test   | ASTM A370 (Sec. A2.5.1.4)  |
| Flattening Test, Reverse Flattening  | ASTM A370 (Sec. A2.5.1.1)  |
| Fracture Toughness   | ASTM E399, ISO 12135   |
| Hardness:  |  |
| Brinell (500, 1000, 1500 & 3000) Kg  | ASTM E10; ISO 6506, ISO 898-5 (6.1.2)                                  |
| Rockwell / Superficial Rockwell (HRA, HRBW, HRC, HRD, HREW, HRFW, HRGW, HRHW, HRKW, HR15TW, HR30TW, HR45TW, HR15N, HR30N, HR45N) | ASTM E18, F606/F606M; NASM 1312-6; ISO 6508, ISO 898-5 (6.1.3)         |
| Jominy Hardenability   | ASTM A255; SAE J406, ISO 642   |
| Microhardness:   |  |

| <b>Test:</b>   | <b>Test Method(s):</b>  |
|--|---|
| Knoop (100, 200, 500) g  | ASTM, E384, E92, F606/F606M; NASM 1312-6; ISO 5454  |
| Vickers (300 g, 500 g, 1000 g, 10 Kg)  | ASTM E92, E384, F606/F606M; NASM 1312-6; ISO 6507, ISO 898-5 (6.1.1)  |
| Shackles   | RR-C-271  |
| Tape Adhesion  | ASTM D3359; FED-SPEC-141C   |
| Twist Test   | ASTM A938, ISO 7800   |
| Wrap Test  | ASTM A370 (A4.7)  |
| Evaluation of the Degree of Blistering of Paints   | ASTM D714   |
| Stress Rupture (Up to 1500) °F<br>w/ Smooth, Notch and Combination (Combo) Bars                        | ASTM E139, E292; ISO 204; NASM 1312-14  |
| Tensile:   |   |
| Room Temperature (RT) (Up to 400K for Ultimate Tension, Yield, Elongation, Reduction of Area, Modulus) | ASTM A370 (Sec. 6-14), A770, B557, E8/E8M; DIN 50125; EN 10002 (Withdrawn 2001) <sup>2</sup> , 10164; JIS Z2201, Z2241; NASM 1312-8; ISO 6892-1 |
| R Value  | ASTM E517; ISO 10113  |
| N Value  | ASTM E646; ISO 10275  |
| Elevated Temperature (Up to 1500 °F)   | ASTM E21; NASM 1312-18; ISO 6892-2  |
|  |   |
| Fastener:  |   |
| Blind Rivets   | IFI 114, IFI 135  |
| Discontinuities  | ASTM F788, F812; SAE J122, J123 (Cancelled 2012) <sup>2</sup> ; ISO 6157  |
| Ductility  | SAE J78, J81  |
| Hydrogen Embrittlement / Debrittlement   | ASTM F519, F606/F606M; NASM 1312-5  |
| Verification (Stress Durability)   | USCAR-5, USCAR-7  |
| Prevailing Torque  | IFI 100/107, ASME B18.6.6   |
| Proof (Internal & External Threads)  | ASTM A370 (Annex A3), F606; SAE J429, J995; ISO 898-2, -6   |
| Rotational Capacity (RoCap)  | AASHTO M164 (Withdrawn 2005) <sup>2</sup> ; ASTM A325 (Sec. 10.2), F3125  |
| Tensile:   |   |
| Axial Tensile  | ASTM A370, ASTM F606/F606M; ISO 898-1; ICC AC437 (Sec. 4-1-4.3 only)  |
| Wedge Tensile  | ASTM A370, ASTM F606/F606M; ISO 898-1   |
| Screw Thread Insert  | MIL-I-45914A  |
| Shear / Double Shear / Triple Lug Shear  | ASTM F606; NASM 1312-13, 1312-20; ICC AC437 (Sec. 4-1-4.3 only), MIL-J-244445(SH)   |
| Torque Tension   | ISO 16047   |
| Torque Testing   | ASTM F738 (Sec. 10.2.4), F880 (Sec. 12.3),  |

| <b>Test:</b>   | <b>Test Method(s):</b>  |
|--|---|
|  | F912 (Sec. 11.2); IFI 101; ISO 898-5 (6.3), -7, NASM 1312-31          |
| Torque Test (Locking, Breakaway, Wrench)   | MIL-N-25027   |
| Turnbuckle Test  | ASTM F1145  |
|  |   |
| <b>Metallographic Evaluation:</b>  |   |
| Alpha Case   | ASTM E407   |
| Banding / Orientation of Microstructures   | ASTM E1268; ASM Handbook (Vol. 9)                                     |
| Case Depth   | SAE J423, J121 (Cancelled 2013) <sup>2</sup> ; ISO 18203              |
| Coating  | ASTM B201   |
| Depth of Decarburization / Chord Method  | ASTM A574, E1077, F2328; SAE J121, J419 SAE ARP 1820, ISO 898-5 (6.2) |
| Ferrite Rating   | AMS 2315  |
| Graphite in Castings / Nodularity  | ASTM A247; GM9095P  |
| Grain Size (Comparison Method) / Oxidation Method / McQuaid Ehn)                                   | ASTM E112, E930   |
| Volume Fraction by Systematic Manual Point Count   | ASTM E562   |
| Inclusion Rating / Microcleanliness  | ASTM E45 (Method A & D), ISO 4967                                     |
| Metallographic Specimen Preparation  | ASTM E3   |
| Macro / Micro Etch   | ASTM A561, A604, E340, E381, E407                                     |
| Photomicrography   | ASTM E883   |
| Plating Thickness / Coating Thickness  | ASTM B487   |
| <b>Material Property Analysis:</b>   |   |
| Coating Weight   | ASTM A90, A428, B137; NASM 1312-12                                    |
| Conductivity, Resistivity  | ASTM B193, E1004  |
| Surface Roughness / Surface Finish   | ASME B46.1  |
| Adhesion of Metallic Coatings (Bend Test, Burnishing Test, File Test, Grind-Saw. Heat-Quench Test) | ASTM B571 (Methods 3, 4, 7, 8, 9), ISO 2819                           |
| <b>Corrosion:</b>  |   |
| Corrosion Test   | ASTM A923 (Method A & C)  |
| Intergranular Corrosion (IGA)  | ASTM A262 (Practice A & E), G28, G48, G110                            |
| Salt Spray   | ASTM B117; ISO 9227, NASM 1312-1                                      |
| Humidity   | ASTM D1735; NASM 1312-3   |
| <b>Other:</b>  |   |
| Failure Analysis<br>(using the test technologies listed above)                                     | ASM Metals Handbook Vol. 11   |
| Heat Treat <sup>3</sup>  | SAE-AMS-H6875, AMS 2750   |

| Test:  | Test Method(s):   |
|--|---|
| Welder & Braze Evaluation & Qualification – PQR, WPS | ASME Section IX, AWS D1.1, D1.5, API 1104, AWS B2.1, B4.0, D1.1, D1.2, D1.3, D1.4, D1.5, D1.6, D1.7, D15.1, D17.1 |

<sup>1</sup>Testing performed on the following materials: Aluminum, Carbon and Alloy Steel, Copper Alloys (Brass, Bronze), Titanium, Cobalt, Superalloys, Tool Steels, Nickel Alloys and Stainless Steels.

<sup>2</sup>This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn.

<sup>3</sup>Heat Treatment Performed Only on Samples Prior to Testing. (Heat Treat Capability) including age, anneal, austenitize, bake, heat resistance, normalize, PWHT (Post Weld), stress relieve, quench & temper, 24 hour on nuts.



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